

FIG. 1

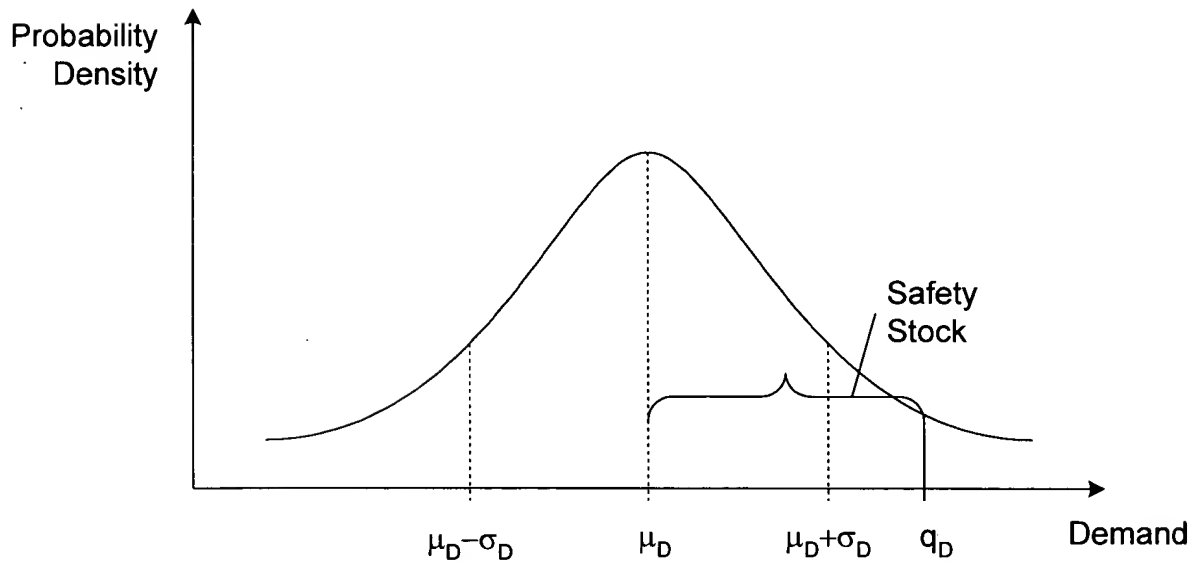


FIG. 2

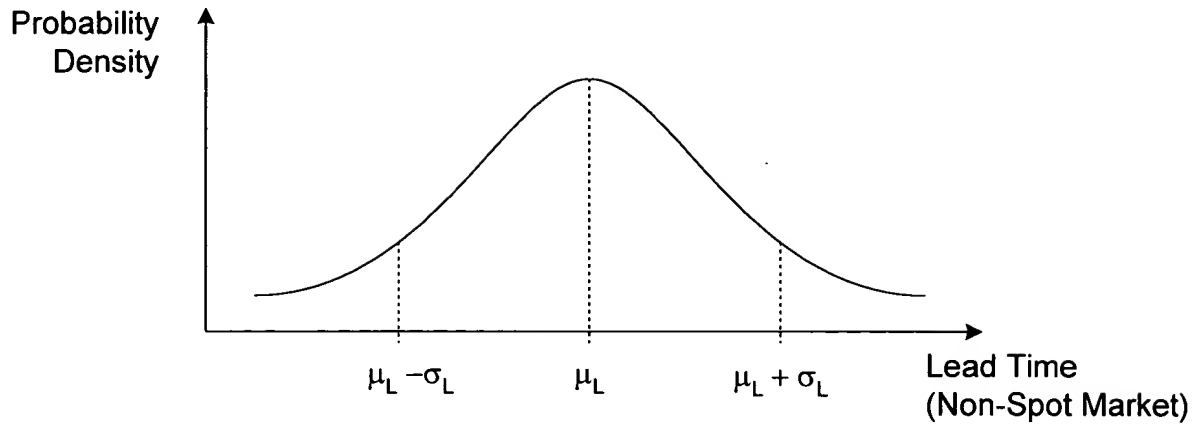


FIG. 3A

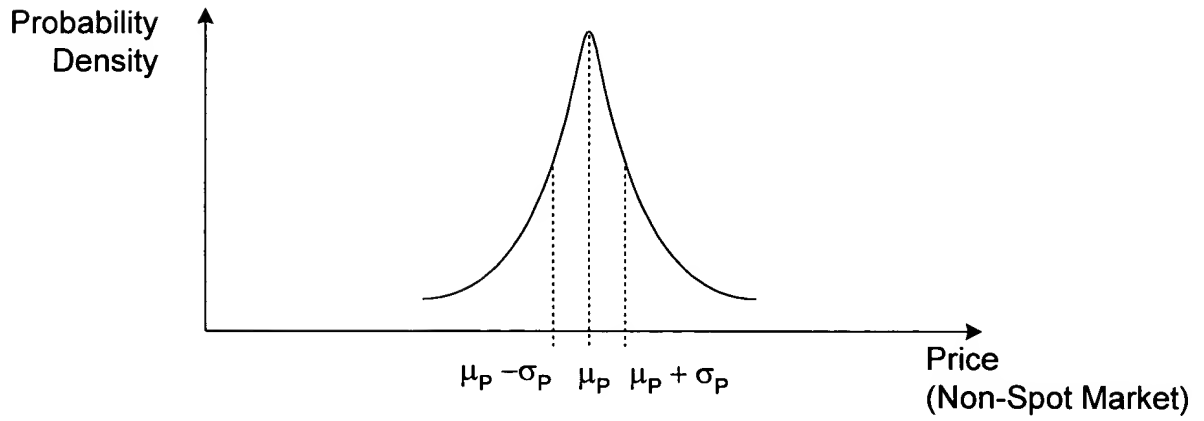


FIG. 3B

000250 250250560

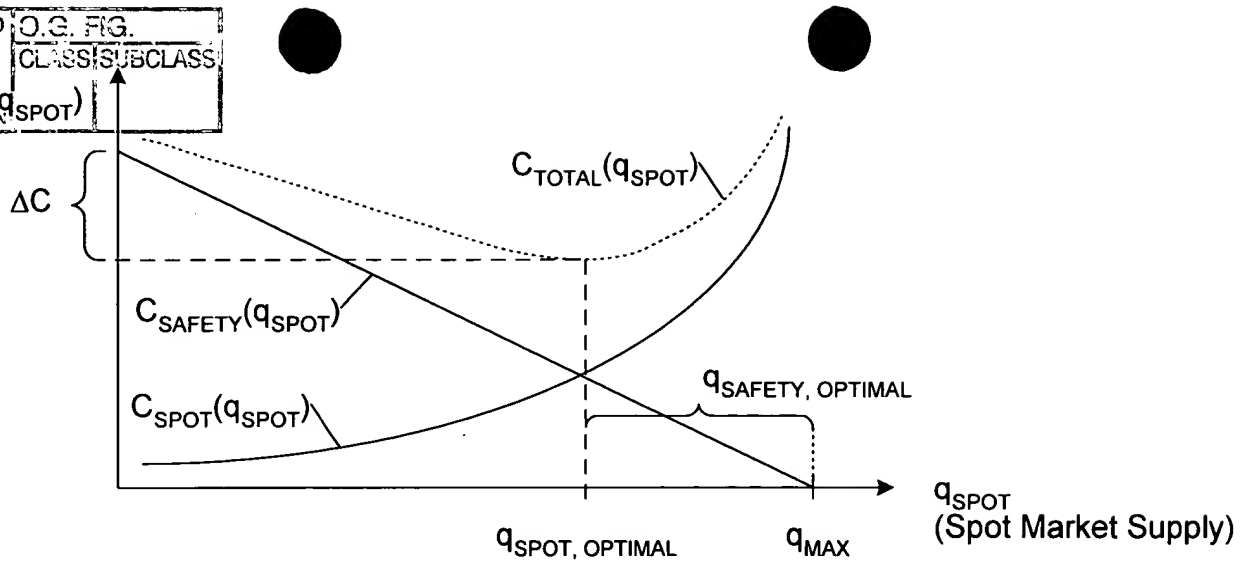
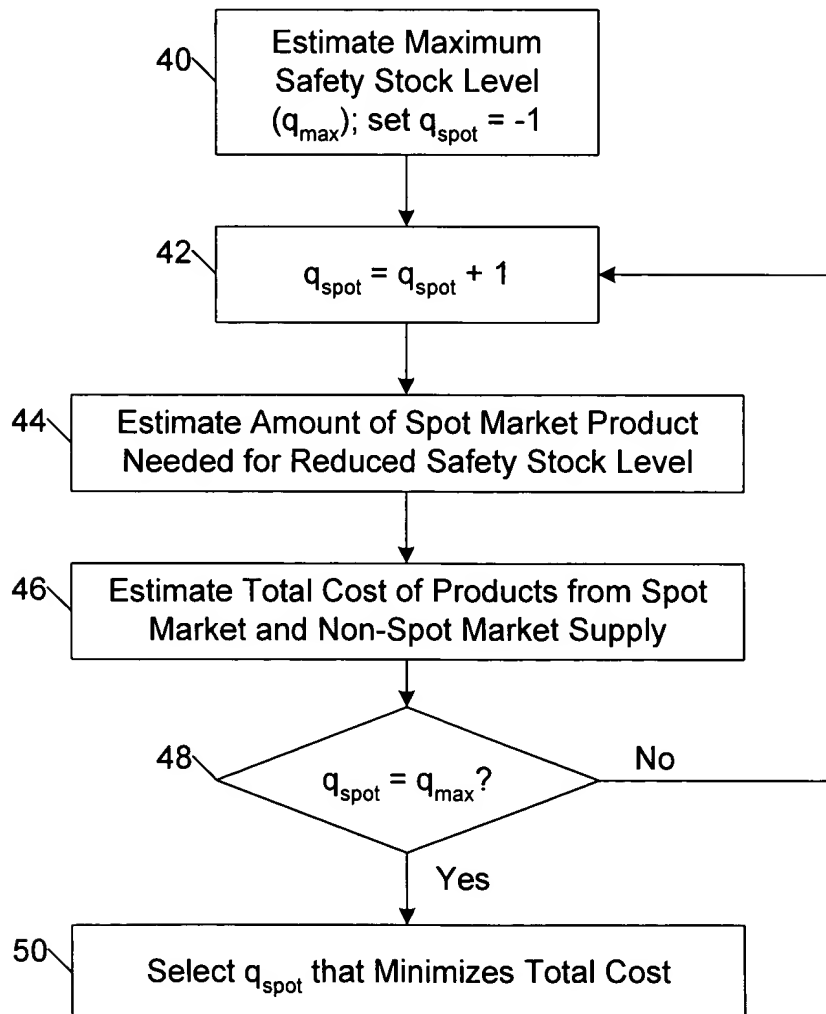


FIG. 5



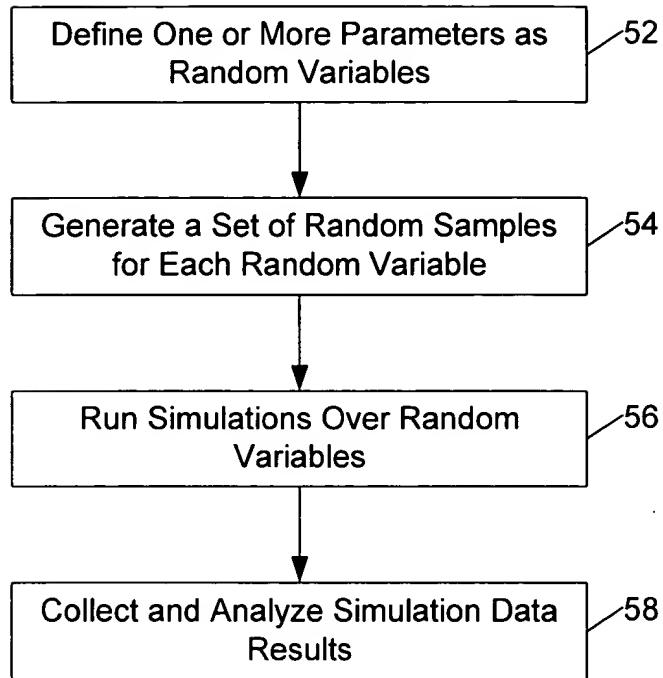


FIG. 7

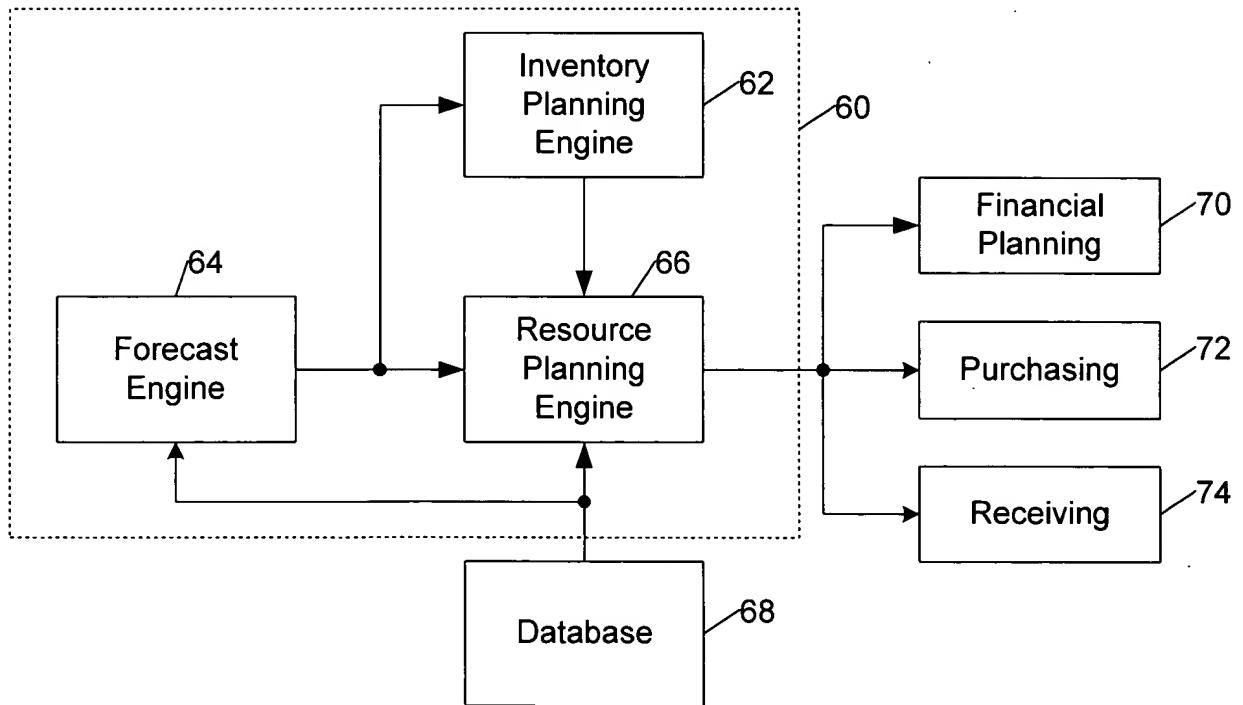


FIG. 8

APPROVED	O. G. F. G.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

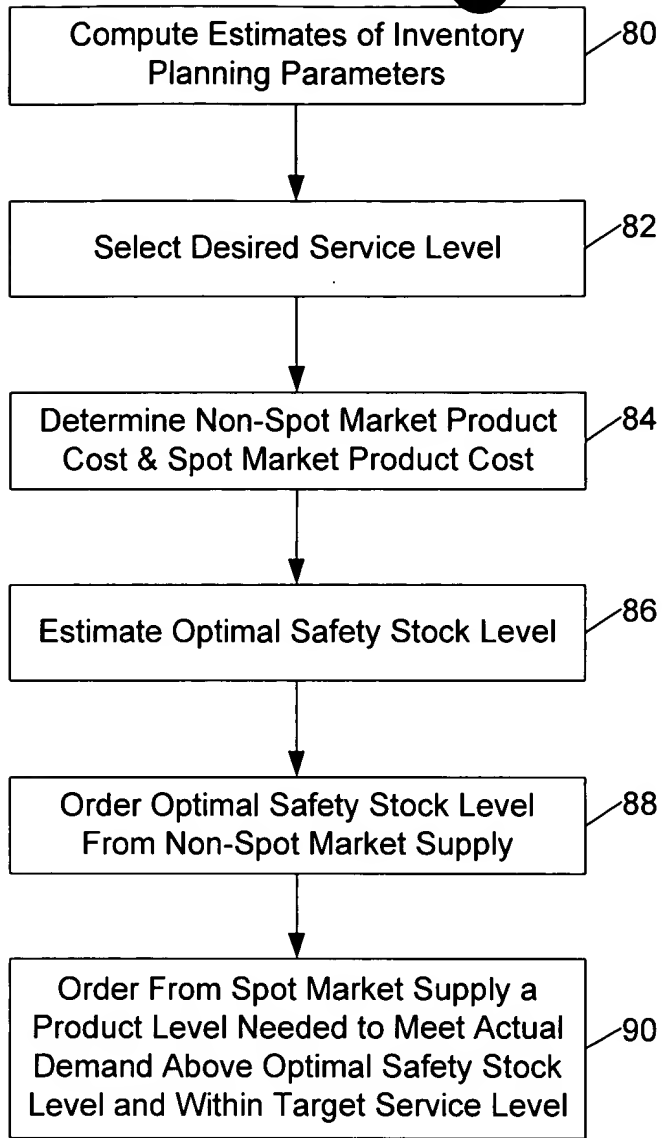


FIG. 9

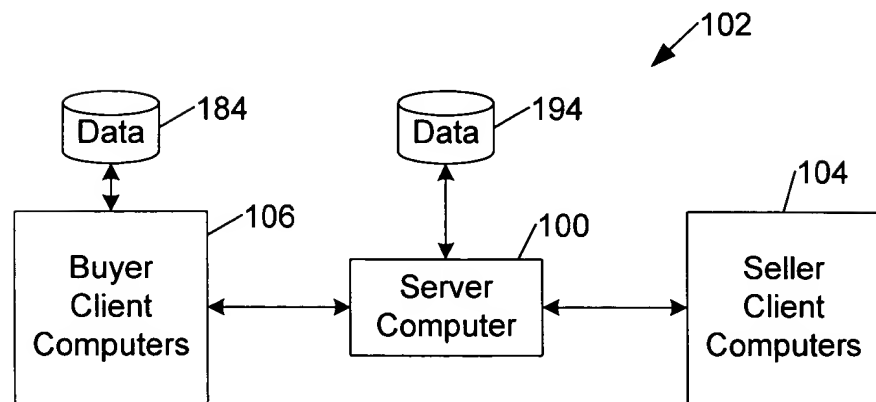


FIG. 10

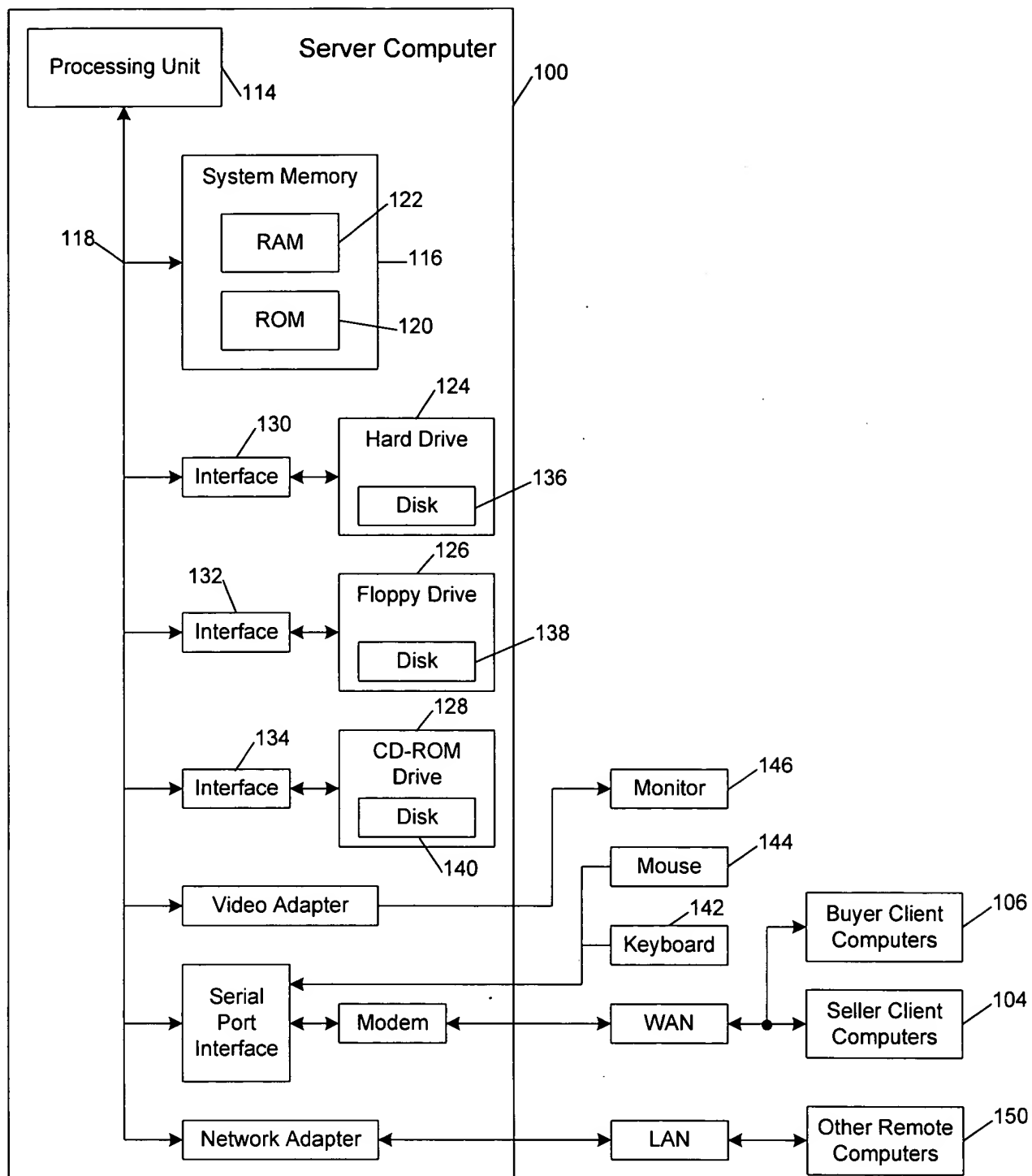


FIG. 11

APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

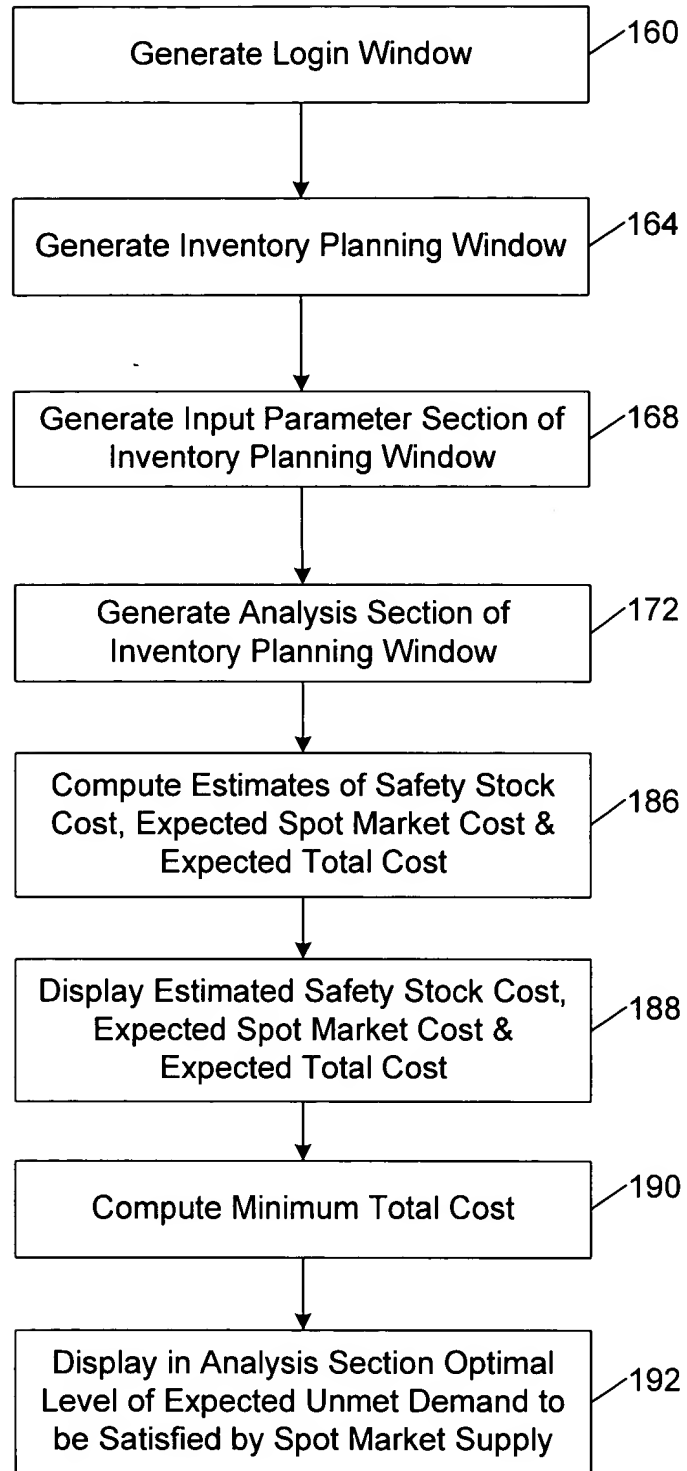


FIG. 12

162

166

Input Parameter Section

Inventory Holding Costs

Demand Characteristics

Delivery Characteristics

Service Level to Customer

Spot Market & Non-Spot Market Costs

174
176
178
180
182

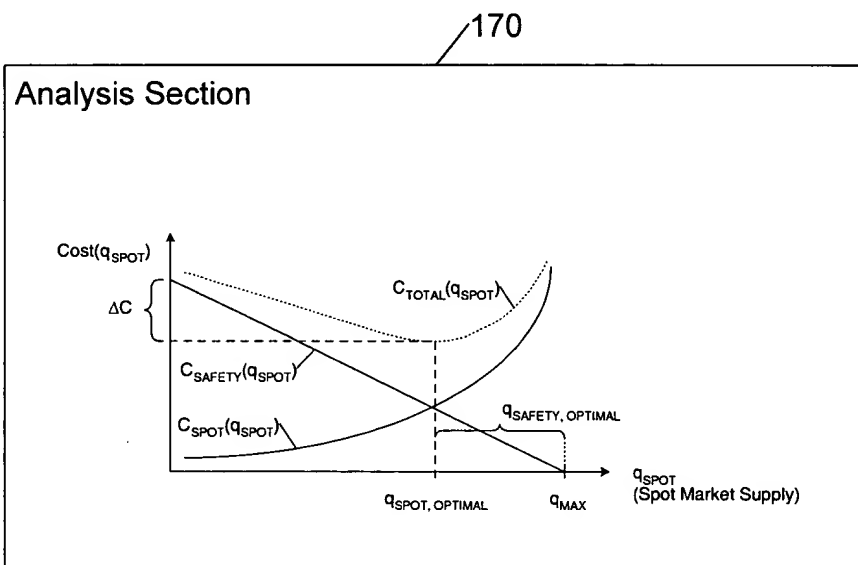


FIG. 13